

FLEXCART™ MICRO LIQUID METERING SYSTEM

Combined with sustainable delivery packaging

FLEXCART™ MICRO METERING SYSTEM

The FlexCart Micro system is a benchtop version of the FlexCart system, encompassing the control and pumping technology of the larger FlexCart units in a reduced size which is ideal for smaller operations. The FlexCart Micro unit is designed to operate on noncontinuous processes that require small units and which run with lower process throughputs.

Since the FlexCart Micro has a smaller footprint for use in operations where space is limited, the metering system uses the smaller 10L (LN) polymer delivery pack.

OPTIONAL EQUIPMENT

The FlexCart Micro unit can be configured with a large range of equipment options. These include controllers, pumps, and packaging options.

Choice of options will depend on what your process requires:

- Is the process continuous?
- What is the normal throughput?
- Are data management facilities needed?
- Is gravimetric capability required?
- What is the range of liquid addition rate?
- What is the length of production runs?

VALUE BENEFITS OF USING THE FLEXCART MICRO SYSTEM

The FlexCart Micro metering system is market leading:

- Robust and dependable system control
- Reliable yield (typically 95%+) and sustainable packaging
- Capability of data networking and remote internet support
- Small footprint & LN standard recyclable delivery packaging



ATTRIBUTE	FLEXCART MICRO		
Footprint (LxW cm)	60 x 35		
Controller options	3000 5000		
Typical max. throughput (kg/hr)	250		
Max. metering rate (cc/s)	10		
Continuous use	No		
Transfer pumps	N/A		
Metering pumps	PC/Peri		
Interchangeable cassette	Yes		

Note: PC = Progressing Cavity Pump Peri = Peristatic Pump



PLANETPAK™ CONTAINERS AND LN PACKAGING OPTIONS

The FlexCart suite of metering systems is designed to work with the standardized PolyOne range of packaging typically achieving 99% reliable yield on continuous operating systems, while at the same time also achieving a sustainable packaging format in terms of full recyclability. The FlexCart Micro unit, due to its smaller footprint and reduced throughput range, is designed to work with the LN molded polymer containers—specifically the 10-liter pack.

The PlanetPak and LN ranges of containers are the standardized range of packaging options used with the FlexCart systems.



FLEXCART MICRO OPTIONS

The table opposite provides some guidance on the choice of optional components.

OPTION VS. ATTRIBUTE	PC PUMP	PERI PUMP	CMG 3000	CMG 5000
Metering throughput	High	Low	-	-
Volumetric/gravimetric	V	V	V	V/G
Data export/network	-	-	No	Yes
Touch screen	-	_	No	Yes
Multiple log-in levels	-	-	No	Yes

The range of progressing cavity pump rates attainable can be used to determine the correct size of pump.

PC PUMP RATE (cc/rev)	0.09	0.28	0.87	2.6	5.2
RECOMMENDED OUTPUT RANGE (g/min)	0.9-9	2.8–28	8.7–87	26–260	53-520
MAX PUMP OUTPUT (g/min)	18	56	174	520	1040

Avient can provide support and assistance on every aspect of liquid color and additive processing. Our teams are available through your local commercial contact, directly at +1.844.4AVIENT, or visit www.avient.com.

www.avient.com



Copyright © 2020, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.